

Maryville, TN

SCOPE

Model: AKC-2000 Application: Activated Carbon Hydrocarbon Adsorber

OPERATING CONDITIONS

Inlet Design Flow Rate: **2,000** scfm, (Std. 70°F/14.7 psia) Inlet Design Pressure: 100 psig (125 psig maximum) Inlet Design Temperature: **100** ° F (**120°** F maximum)

Inlet Relative Humidity: < 40 % of saturation

System Design Pressure: **150** psia Outlet Compressed Air Flow Rate: 2,000 scfm

Inlet Hydrocarbon Content at Design Conditions: **0.03** ppmw (mg/m³) Outlet Hydrocarbon Content at Design Conditions: \leq **0.003** ppmw (mg/m³)

Compressed Air Loss: **0.11** scfm Decompression Air Losses: 108.25 scf

8,144 hours based on 3.0 ppmw inlet Service Life:

Ambient Air Temperature: **38** °F (Min.); **120**°F (Max.)

System Pressure Loss with Clean, Dry Activated Carbon: 2 psid

SYSTEM COMPONENTS

Prefilter (optional): Coalescing filter with 0.01 µm element

Condensate Drain (optional): Zero-loss Electronic Drain

After Filter (optional): Particulate filter with 5 µm element

Final Filter: Not applicable

Adsorbent Type: Coal based activated carbon, 1,000 m²/gram BET surface area

Adsorbent Quantity: 733 lbs. dry

Desiccant Vessel: ASME Section VIII Division 1, "U" stamped, 150 psig at 450°F

Controller Type: Not applicable Controller Model: Not applicable Energy Management System: Not applicable

Residual Oil Indicator: Johnson Controls A-4000-120 colorimetric indicator

Switching Valves: Not applicable Regeneration Blower: Not applicable Not applicable Regeneration Heater: Regeneration Cooler: Not applicable

Piping: 4 In. 150 lb ANSI RF flange

Insulation: Not insulated

DRYER ASSEMBLY

Height: 109 inches Width: 38 inches Depth: 36 inches

Connection Size: 4 In. 150 lb ANSI RF flange Dryer Assembly Weight: 2,145 pounds (approximately)