

# Maryville, TN

## SCOPE

Model: AKC-250 Application: Activated Carbon Hydrocarbon Adsorber

#### **OPERATING CONDITIONS**

Inlet Design Flow Rate:

Inlet Design Pressure:

Inlet Design Temperature:

Inlet Design Temperature:

Inlet Relative Humidity:

250 scfm, (Std. 70°F/14.7 psia) psig (125 psig maximum)

o F (120° F maximum)

< 40 % of saturation

System Design Pressure: 200 psig
Outlet Compressed Air Flow Rate: 250 scfm

Inlet Hydrocarbon Content at Design Conditions: 0.03 ppmw (mg/m³) Outlet Hydrocarbon Content at Design Conditions:  $\leq$  0.003 ppmw (mg/m³)

Compressed Air Loss:

Decompression Air Losses:

0.11 scfm
21.5 scf

Service Life: 8,444 hours based on 3.0 ppmw inlet

Ambient Air Temperature: 38 °F (Min.); 120°F (Max.)

System Pressure Loss with Clean, Dry Activated Carbon: 2 psid

### SYSTEM COMPONENTS

Prefilter (optional): Coalescing filter with 0.01 µm element

Condensate Drain (optional): Zero-loss Electronic Drain

After Filter (optional): Particulate filter with 5 µm element

Final Filter: Not applicable

Adsorbent Type: Coal based activated carbon, 1,000 m<sup>2</sup>/gram BET surface area

Adsorbent Quantity: 90 lbs. dry

Desiccant Vessel: ASME Section VIII Division 1, "U" stamped, 200 psig at 450°F

Controller Type: Not applicable
Controller Model: Not applicable
Energy Management System: Not applicable

Residual Oil Indicator: Johnson Controls A-4000-120 colorimetric indicator

Switching Valves:
Regeneration Blower:
Regeneration Heater:
Regeneration Cooler:
Piping:
Insulation:
Not applicable
Not applicable
Not applicable
Not applicable
Not applicable
Not applicable
Not insulated

## DRYER ASSEMBLY

Height: 83 inches
Width: 24 inches
Depth: 24 inches
Connection Size: 1½ In. NPT

Dryer Assembly Weight: 272 pounds (approximately)