

# Maryville, TN

## SCOPE

Model: AKC-50 Application: Activated Carbon Hydrocarbon Adsorber

# **OPERATING CONDITIONS**

Inlet Design Flow Rate:

Inlet Design Pressure:

Inlet Design Temperature:

Inlet Relative Humidity:

50 scfm, (Std. 70°F/14.7 psia)
psig (125 psig maximum)
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6 F (120° F maximum)
6 v of saturation

System Design Pressure: 200 psig
Outlet Compressed Air Flow Rate: 50 scfm

Inlet Hydrocarbon Content at Design Conditions: 0.03 ppmw (mg/m³) Outlet Hydrocarbon Content at Design Conditions:  $\leq$  0.003 ppmw (mg/m³)

Compressed Air Loss:

Decompression Air Losses:

0.11 scfm
3.5 scf

Service Life: 8,000 hours based on 3.0 ppmw inlet

Ambient Air Temperature: 38 °F (Min.); 120°F (Max.)

System Pressure Loss with Clean, Dry Activated Carbon: 4 psid

#### SYSTEM COMPONENTS

Prefilter (optional): Coalescing filter with 0.01 µm element

Condensate Drain (optional): Zero-loss Electronic Drain

After Filter (optional): Particulate filter with 5 µm element

Final Filter: Not applicable

Adsorbent Type: Coal based activated carbon, 1,000 m<sup>2</sup>/gram BET surface area

Adsorbent Quantity: 18 lbs. dry

Desiccant Vessel: ASME Section VIII Division 1, "U" stamped, 200 psig at 450°F

Controller Type: Not applicable
Controller Model: Not applicable
Energy Management System: Not applicable

Residual Oil Indicator: Johnson Controls A-4000-120 colorimetric indicator

Switching Valves:
Regeneration Blower:
Regeneration Heater:
Regeneration Cooler:
Piping:
Insulation:

Not applicable
Not applicable
Not applicable
Not applicable
Not applicable
Not insulated

## DRYER ASSEMBLY

Height: 70 inches Width: 18 inches Depth: 15 inches Connection Size: ½ In. NPT

Dryer Assembly Weight: 173 pounds (approximately)